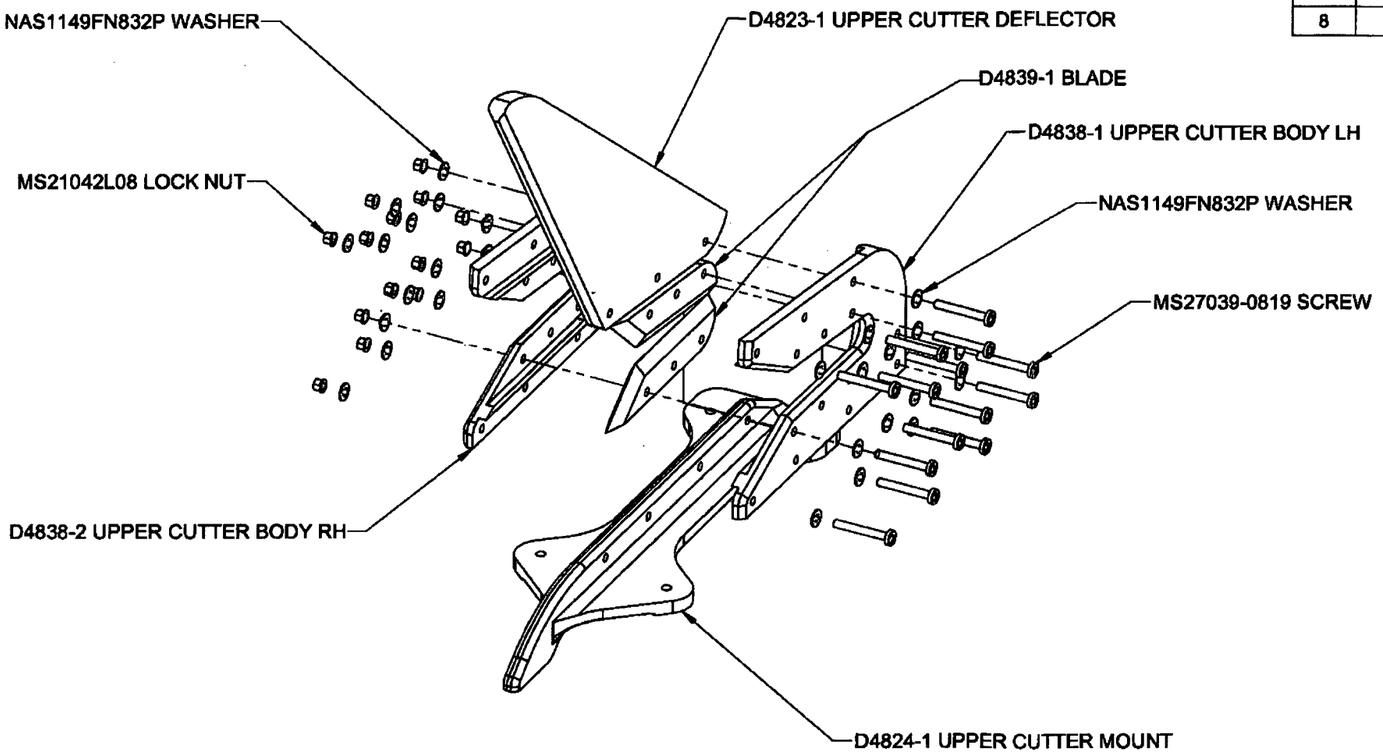
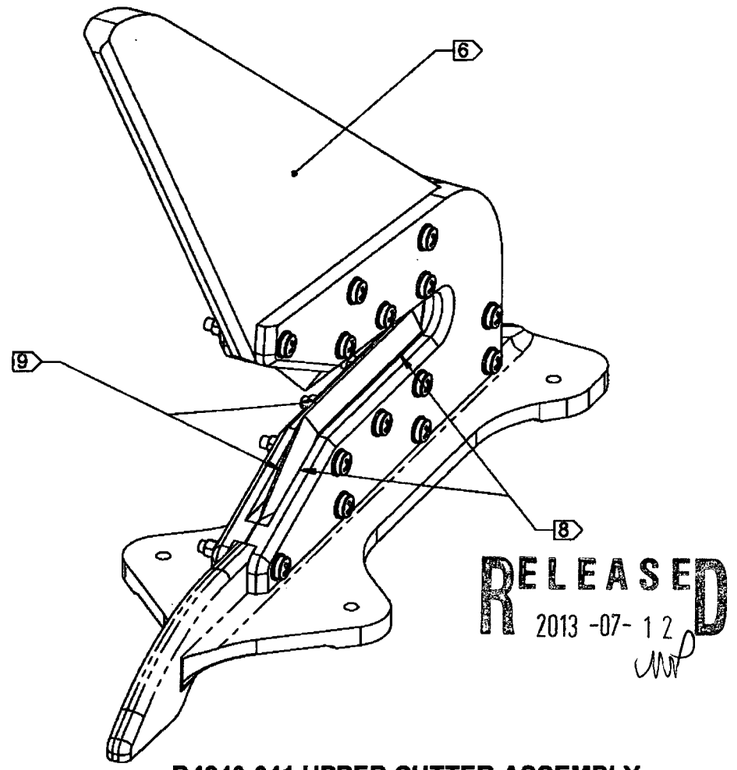
ITEM	QTY -041	P/N	DESCRIPTION
1	1	D4823-1	UPPER CUTTER DEFLECTOR
2	1	D4824-1	UPPER CUTTER MOUNT
3	1	D4838-1	UPPER CUTTER BODY LH
4	1	D4838-2	UPPER CUTTER BODY RH
5	2	D4839-1	BLADE
6	28	NAS1149FN832P	WASHER (AN960C10)
7	14	MS27039-0819	SCREW
8	14	MS21042L08	LOCKNUT





RELEASED
2013 -07- 12

D4840-041 UPPER CUTTER ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: N/A
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4840-041", AGUSTA WESTLAND KIT NUMBER "TBD", REVISION, BATCH NUMBER AND MANUFACTURE DATE, USING AN X-TENSION STAMP, AS PER QSI 044 METHOD 6.2
7) WEIGHT: 3.77 LBS (1.63 KGS).
8) APPLY RTV SEALANT TO ALL FAYING SURFACES UPON ASSEMBLY
9) CUTTING EDGE INTENDED TO BE SHARP. DO NOT BREAK SHARP EDGE.

REV.	DESCRIPTION	BY	DATE
A	NEW RELEASE	DB	13.05.23

DESIGN	DB
DRAWN	DB
CHECKED	A.P
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	13.05.23

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4840 REV. A
SHEET 1 OF 1
TITLE UPPER CUTTER ASSY SCALE NTS

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